



- NOTES
- ① THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ④: 0.9 TO 1 N·m.  
 THE RECOMMENDED ADHESIVE OF REF. NO. ⑨: LOCTITE 243 MADE BY HENKEL JAPAN LTD.
  - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑫: 0.9 TO 1 N·m.  
 THE RECOMMENDED ADHESIVE AND PRIMER OF REF. NO. ⑨: LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
  - ③ ROTATION EXAMPLE ARE SHOWN FOR REF. NO. ①, ④, ⑨, AND ⑫.
  - ④ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.  
 PLEASE CONFIRM BEFORE THE USE.

| NO. | MATERIAL              | FINISH   | REMARKS | NO. | MATERIAL                                     | FINISH         | REMARKS |
|-----|-----------------------|--|---------|-----|--|----------------|---------|
| 6   | PHOSPHOR BRONZE       | NICKEL PLATING   |         | 12  | POLYPHENYLENE SULFIDE                        | (BLACK)        | UL94V-0 |
| 5   | STAINLESS STEEL       |  |         | 11  | POLYAMIDE                                    | (WHITE)        | UL94V-0 |
| 4   | ZINC ALLOY            | NICKEL PLATING   |         | 10  | HYDROGENATION ACRYLONITRILE BUTADIENE RUBBER | (BLACK)        |         |
| 3   | ZINC ALLOY            | NICKEL PLATING   |         | 9   | ALUMINUM ALLOY                               | NICKEL PLATING |         |
| 2   | PHOSPHOR BRONZE       | SURFACE: GOLD 0.2μm min.<br>UNDER PLATING: NICKEL 2μm min. |         | 8   | ACRYLONITRILE BUTADIENE RUBBER               | (BLACK)        |         |
| 1   | POLYPHENYLENE SULFIDE | (BLACK)  | UL94V-0 | 7   | ACRYLONITRILE BUTADIENE RUBBER               | (BLACK)        |         |

  

| UNITS                    | SCALE | COUNT | DESCRIPTION OF REVISIONS | DESIGNED                     | CHECKED | DATE |
|--------------------------|-------|-------|--------------------------|------------------------------|---------|------|
| mm                       | 2 : 1 | △     |                          |                              |         |      |
| APPROVED : HY. KOBAYASHI |       |       | 18.02.26                 | DRAWING NO. EDC-117923-31-00 |         |      |
| CHECKED : HY. KOBAYASHI  |       |       | 18.02.26                 | PART NO. HR08D-12WPA-2S(31)  |         |      |
| DESIGNED : DS. MATSUNE   |       |       | 18.02.24                 | CODE NO. CL108-0279-9-31     |         |      |
| DRAWN : AI. NISHIYAMA    |       |       | 18.02.22                 |                              |         |      |