Customer Information

NOT TO SCALE M80-459XX98 SHT 2 OF 2 THIRD ANGLE PROJECTION DRAWING No.: ALL DIMENSIONS IN mm

SPECIFICATION:

MATERIAL:

HOUSING = GLASS-FILLED POLYAMIDE 46, UL94V-O, BLACK

IOILOK SCREW, COLLAR = STAINLESS STEEL

SPRING = MUSIC WIRE

FINISH:

SPRING = TIN COATED

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC

CONTACT RESISTANCE = 25 m Ω MAX INSULATION RESISTANCE = 100 M Ω MIN

MECHANICAL:

DURABILITY = 400 OPERATIONS INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION CO40XX (LATEST ISSUE)

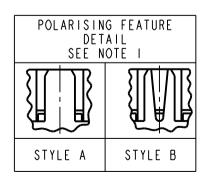
- I. POLARISING FEATURE STYLE DEPENDANT ON NUMBER OF CONTACT POSITIONS.
- 2. HOUSING TO BE USED WITH DATAMATE TRIO-TEK CRIMP CONTACTS:

M80-25300XX = 24-22 AWG REELED M80-25400XX = 28-26 AWG REELED M80-28300XX = 24-22 AWG LOOSE M80-28400XX = 28-26 AWG LOOSE

- 3. THE SPECIFICATION APPLIES WHEN HOUSING IS USED WITH THE ABOVE CONTACTS.
- 4. CONTACT EXTRACTION TOOL = Z80-258.
- 5. INSTRUCTION SHEETS ARE AVAILABLE.
- 6. SPRING LOAD WHEN SOLID = 2.64N.

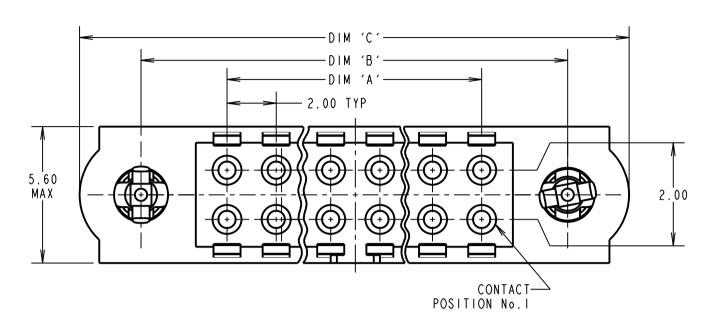
SPRING RATE = 1.32N/mm.

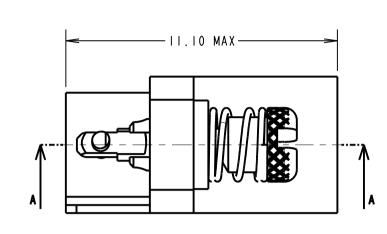
7. LENGTH WILL BE 1.7mm WHEN 101-SCREWS ARE ENGAGED WITH RETAINERS IN MATING CONNECTOR.

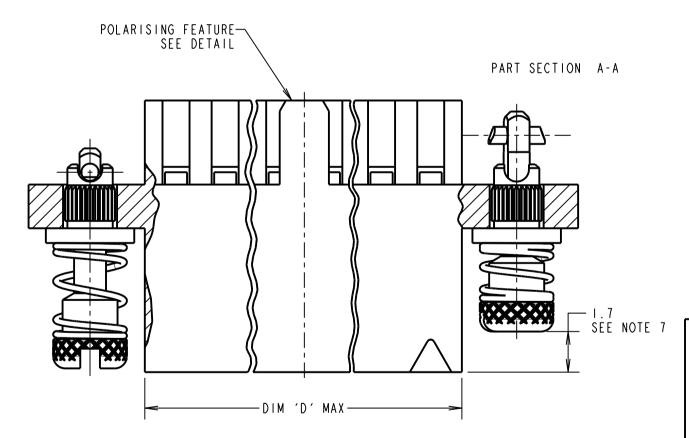


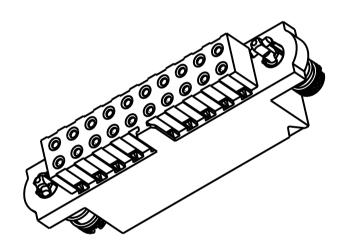
DIMENSION	CALCULATION		
DIM 'A'	TOTAL No. OF CONTACT POSITIONS – 2		
DIM 'B'	TOTAL No. OF CONTACT POSITIONS + 5		
DIM 'C'	TOTAL No. OF CONTACT POSITIONS + 10		
DIN 'D'	TOTAL No. OF CONTACT POSITIONS + 0.59		

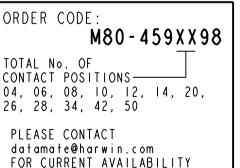
EXAMPLE: CONNECTOR WITH 20 CONTACT POSITIONS, M80–4592098 DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm











	MSP	6	20.01.17	20389	
	NAME	I\$\$.	DATE	C/NOTE	
	APPROVED: M.PERREN				
	CHECKED: M.PLESTED				
	DRAWN: S.FLOWER CUSTOMER REF.:				
	ASSEN	MBLY (ORG:		

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OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

X. = ±1mm X.X = ±0.25mm X.XX = ±0.10mm .XXX = ±0.01mm ANGLES = ±5° UNLESS STATED

TOLERANCES

MATERIAL:

SEE ABOVE FINISH: S/AREA:

DATAMATE TRIO-TEK FEMALE CRIMP HOUSING WITH IOILOK JACKSCREWS

1 1 1

DRAWING NUMBER:

M80-459XX98

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