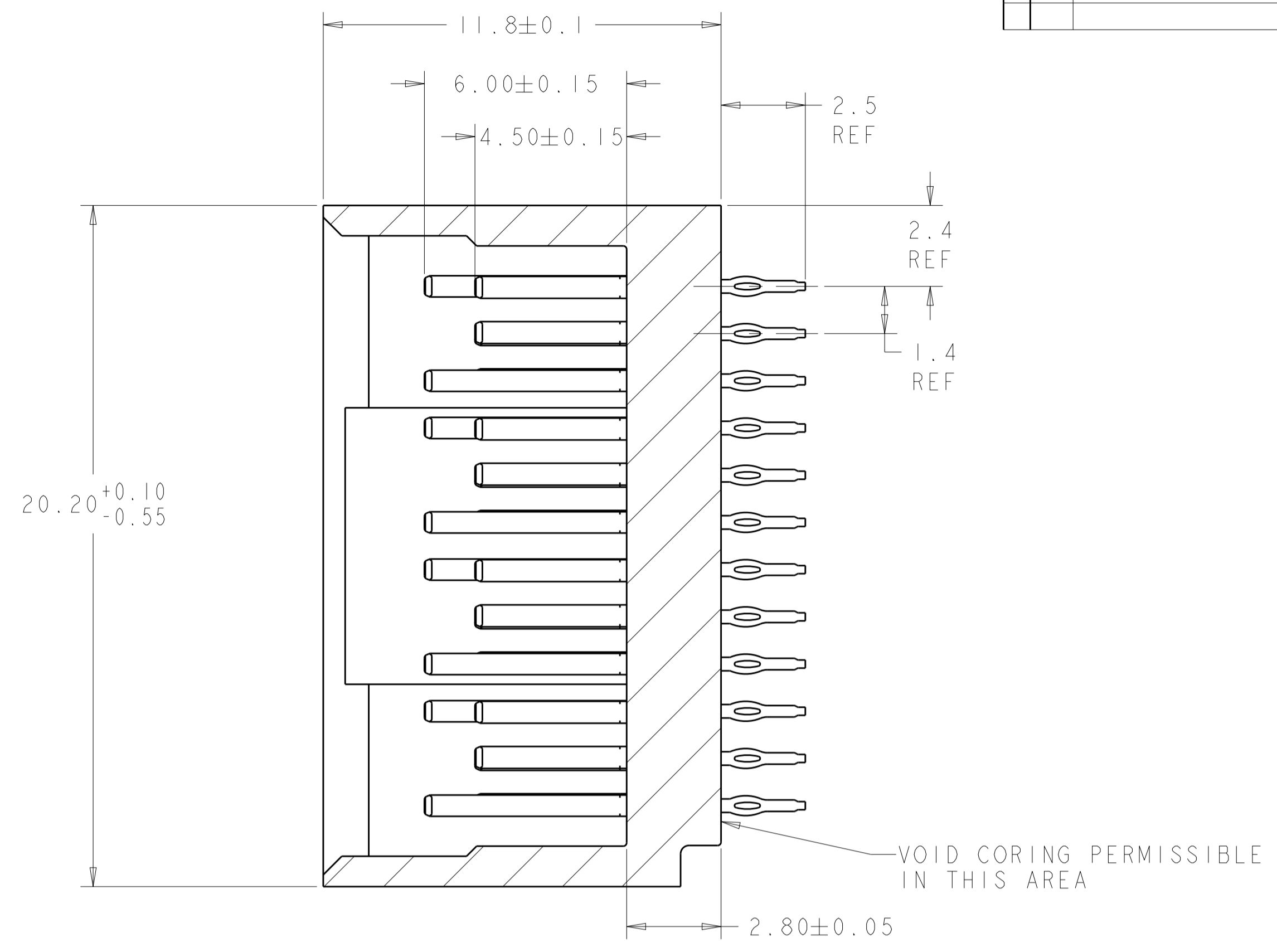
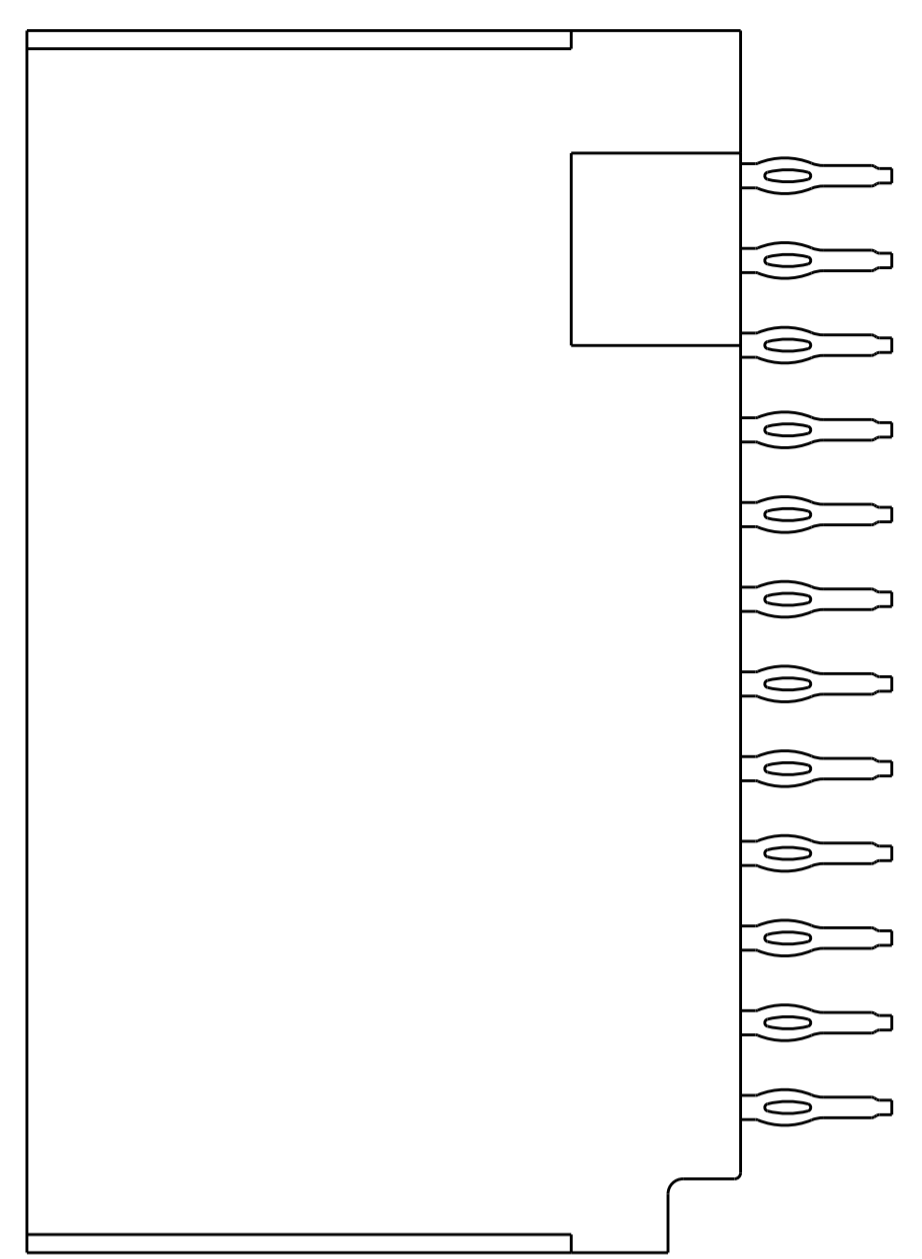
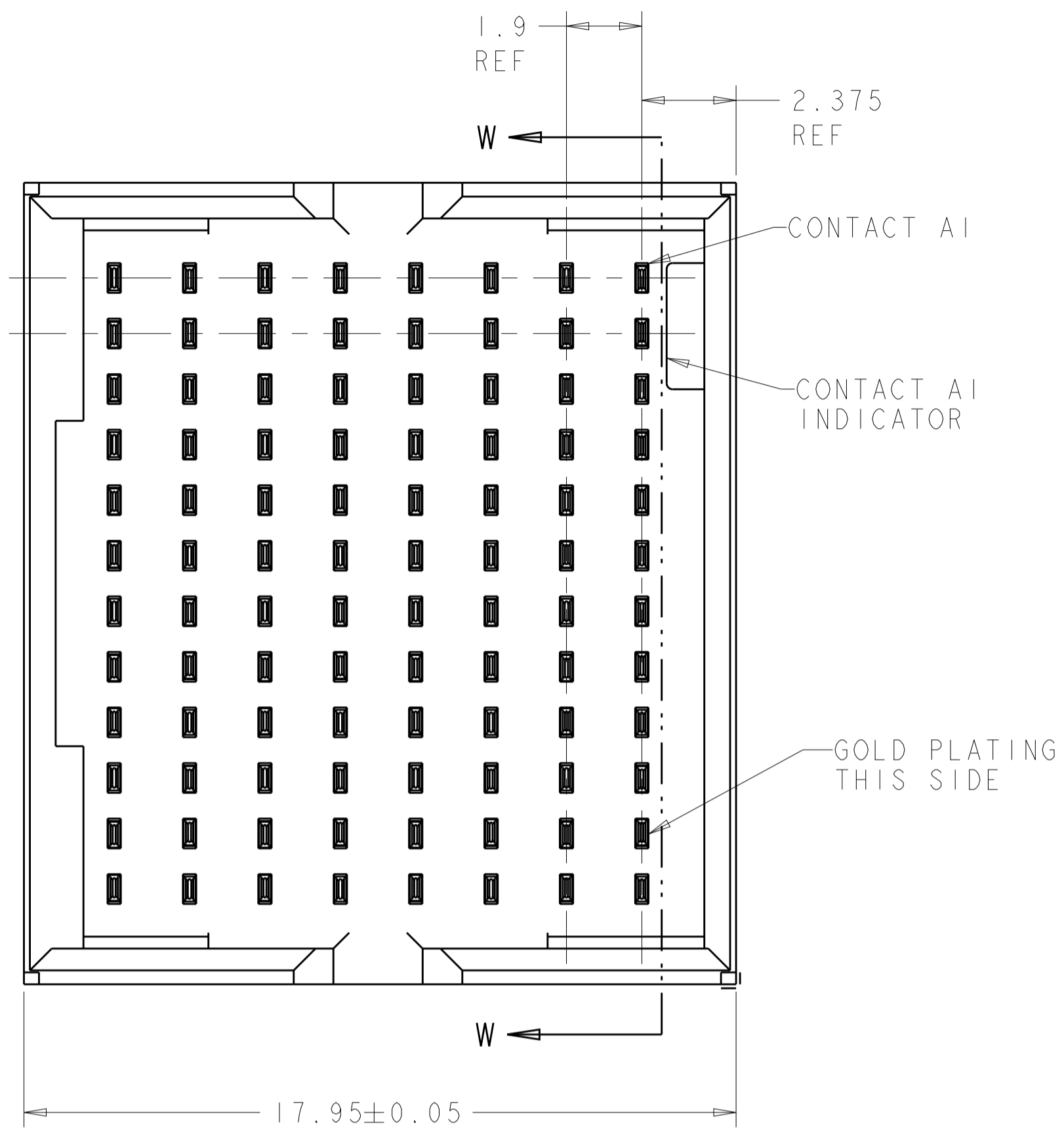
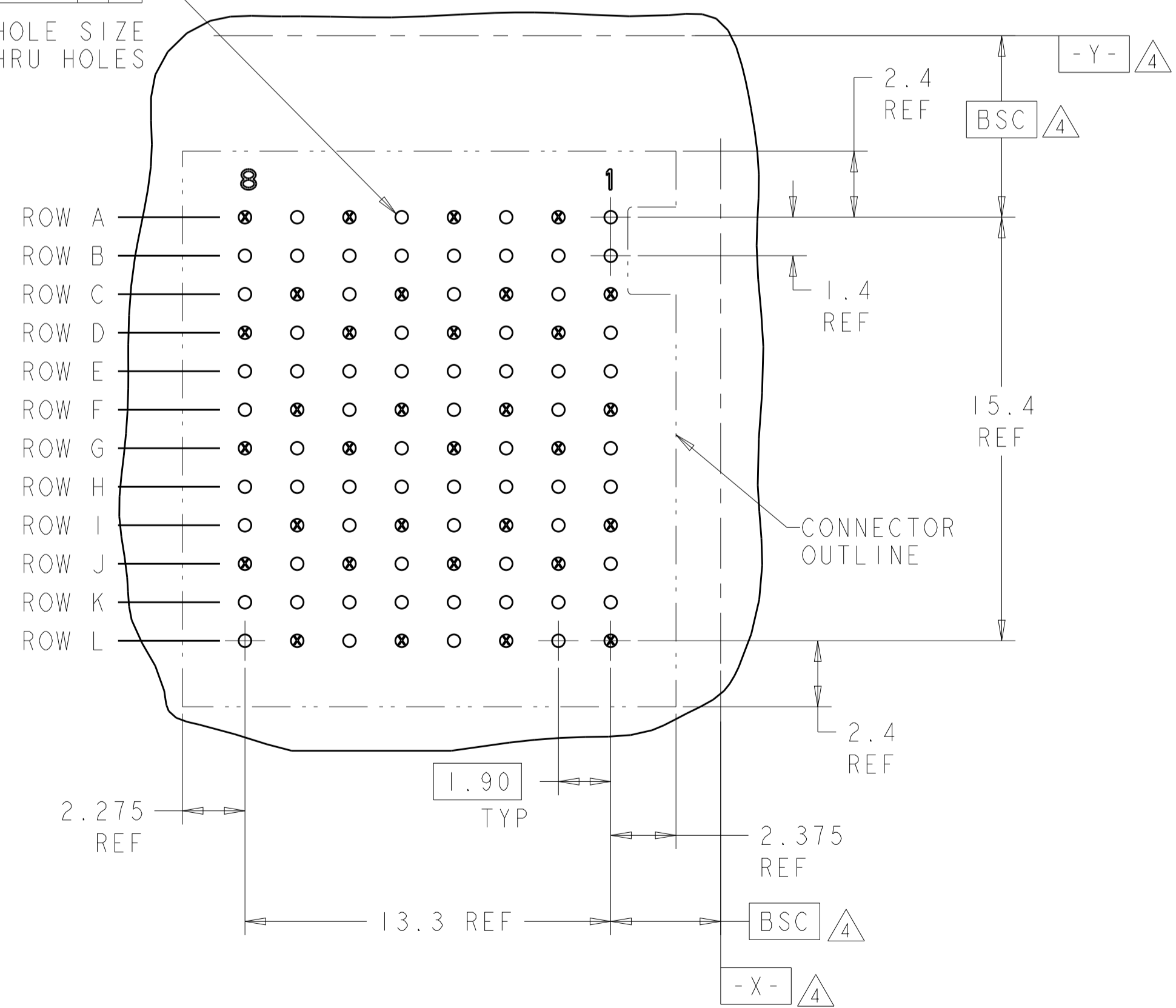


LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
F		REVISED PER ECO-13-010626	31JUL2013	KH	RP



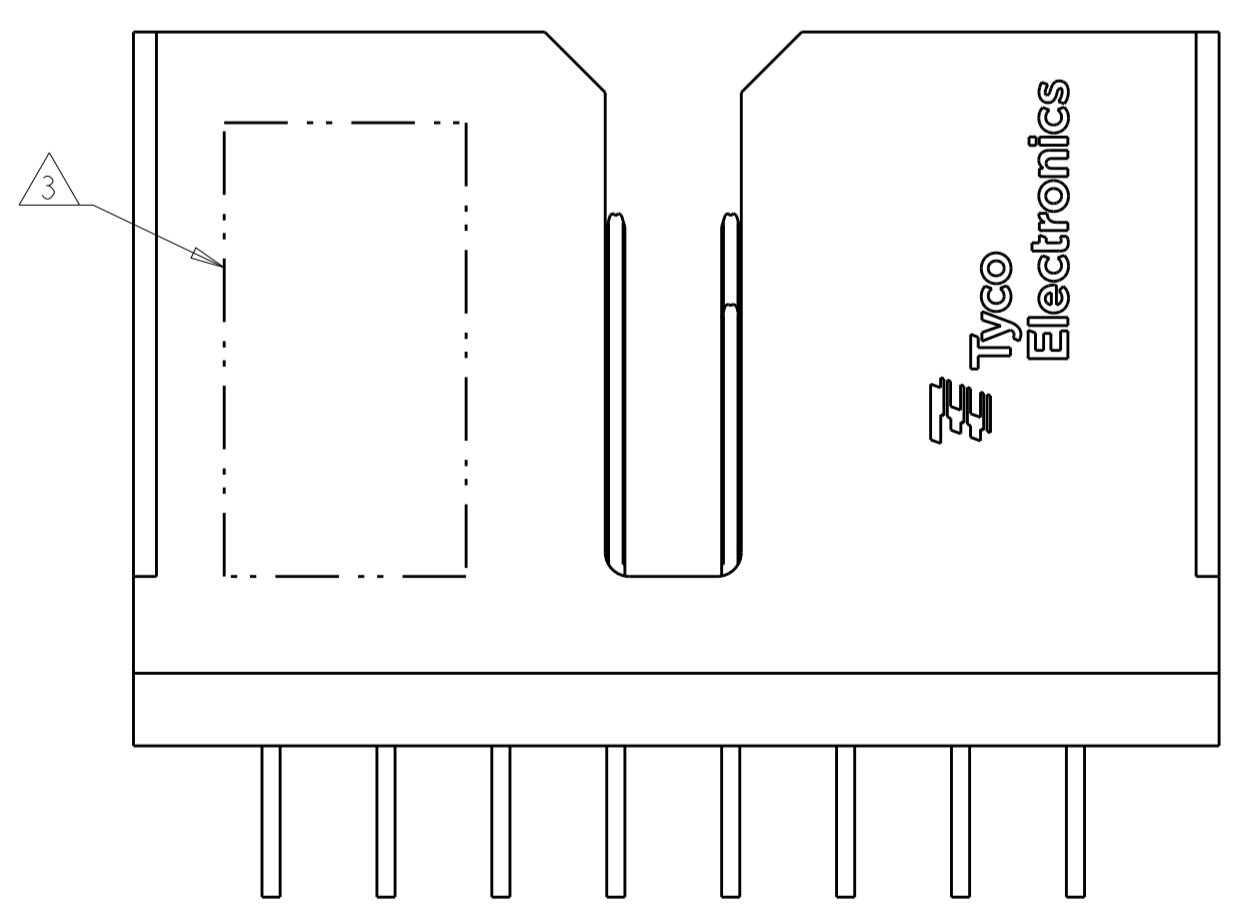
SECTION W-W

△ ⊕ ∅0.05 ⊕ X Y
FINISHED HOLE SIZE AND PLATED THRU HOLES



○ = SIGNAL
⊗ = GROUND
RECOMMENDED PC BOARD LAYOUT BACKPLANE, COMPONENT SIDE SHOWN
SCALE 6:1

- △ MATERIAL:
CONTACT - PHOS BRONZE
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III, APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- △ CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.



1934306-1
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MCMASTER 13JUN2007	NAME HEADER ASSEMBLY, DOUBLE WALL, 4 PAIR 8 COLUMN TinMan	
DIMENSIONS: mm		CHK W. DAVIS 13JUN2007	PRODUCT SPEC	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. DAVIS 13JUN2007	APPLICATION SPEC	
0 PLC ±		SIZE A1		
1 PLC ±		CAGE CODE 1934306		
2 PLC ±		RESTRICTED TO		
3 PLC ±		SCALE 10:1		
4 PLC ±		SHEET 1 OF 1		
ANGLES ±		REV F		
MATERIAL	FINISH	WEIGHT	CUSTOMER DRAWING	