

Customer Information Sheet

DRAWING No.: M80-420XXX

SHEET 2 OF 2

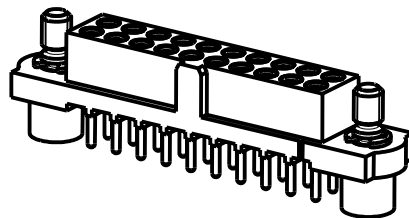
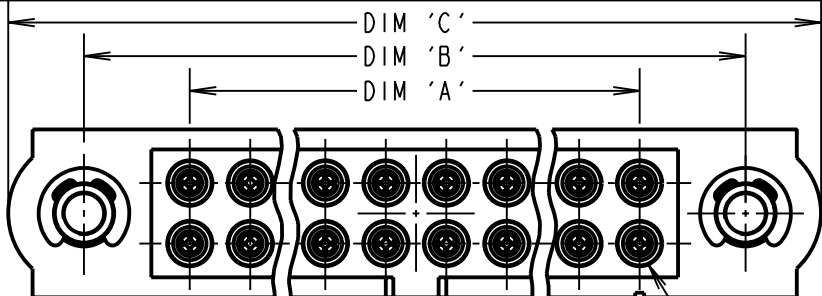
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
 CONTACT CLIP = BERYLLIUM COPPER
 CONTACT SHELL = BRASS
 JACKSCREW, CIRCLIP = STAINLESS STEEL

FINISH:

01 = 0.3µ GOLD CLIP, 3.5-5.0µ TIN/LEAD SHELL
 05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
 42 = 0.3µ GOLD CLIP,
 3.5-5.0µ 100% TIN OVER NICKEL SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 WORKING VOLTAGE = 120V AC/DC
 VOLTAGE PROOF = 360V AC/DC
 CONTACT RESISTANCE = 25 mΩ MAX
 INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS
 INSERTION FORCE (∅0.5mm GAUGE) = 2.8N MAX
 WITHDRAWAL FORCE (∅0.5mm GAUGE) = 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

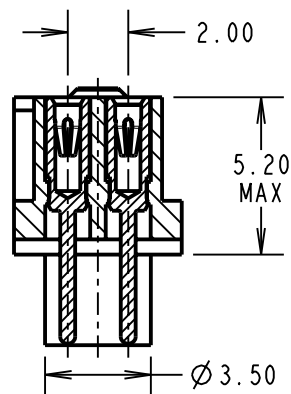
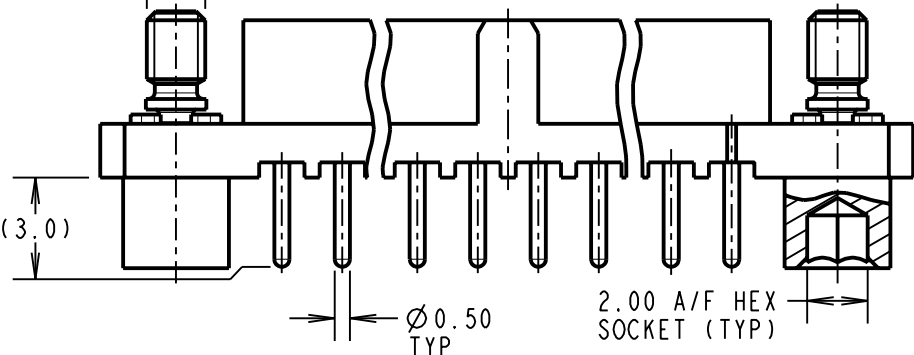
TUBE

FOR COMPLETE SPECIFICATION, SEE
 COMPONENT SPECIFICATION C005XX
 (LATEST ISSUE)

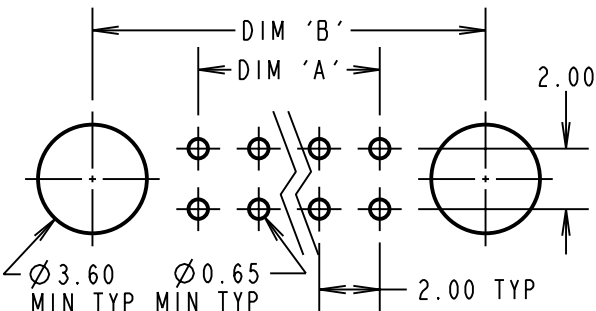
2x M2x0.4-6g

2.00 TYP

CONTACT No. 1



**RECOMMENDED
PCB LAYOUT**



DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL: M80-4122042	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

ORDER CODE:

M80-420XXX

TOTAL No. OF CONTACTS
 04 TO 50
 (EVEN NUMBERS ONLY)

FINISH

01 - GOLD CLIP, TIN/LEAD SHELL
 05 - GOLD CLIP, GOLD SHELL
 42 - GOLD CLIP, 100% TIN OVER
 NICKEL SHELL

CP	1	31.08.10	10870
NAME	ISS.	DATE	C/NOTE
APPROVED: C.PENROSE			
CHECKED: R.ADDE			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE:

JACKSCREW DATAMATE
 DIL VERTICAL PC TAIL
 FEMALE ASSEMBLY

DRAWING NUMBER:

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SHT
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