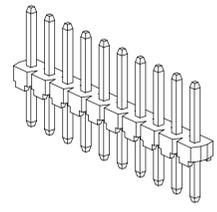
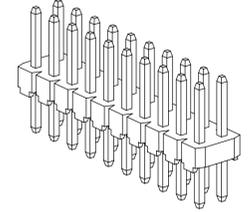


3M™ PIN STRIP HEADER, 951 SERIES  
 2MM AND 2MM X 2MM STRAIGHT, RIGHT ANGLE AND SURFACE MOUNT, SOLDER TAIL

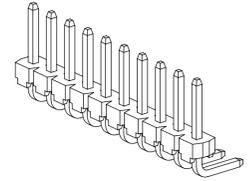
- NOTES
- REGULATORY INFORMATION:  
 VISIT 3M.com/regs OR CONTACT YOUR 3M REPRESENTATIVE TO FIND THE RoHS COMPLIANCE STATUS OF THE 3M PART YOU ARE INTERESTED IN.
  - IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
  - N = THE NUMBER OF POSITIONS.



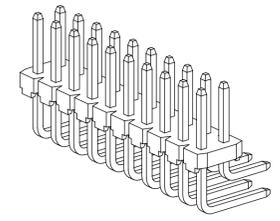
SINGLE ROW STRAIGHT VERSION



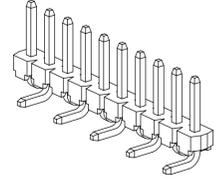
DUAL ROW STRAIGHT VERSION



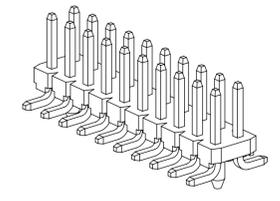
SINGLE ROW RIGHT ANGLE VERSION



DUAL ROW RIGHT ANGLE VERSION



SINGLE ROW SURFACE MOUNT VERSION



DUAL ROW SURFACE MOUNT VERSION

**2** PHYSICAL :

INSULATOR: HIGH TEMP THERMOPLASTIC  
 MATERIAL: UL94V-0  
 FLAMMABILITY: BLACK  
 CONTACT: BRASS  
 MATERIAL: BRASS  
 PLATING: 50μ" [1.27μm] NICKEL-OVERALL  
 UNDER PLATING: GOLD FLASH  
 WIPING AREA: 40-118μ" [1-3μm]  
 SOLDER TAILS: ORIENTATION TRIANGLE

**2** ELECTRICAL :

CURRENT RATING: 2A  
 CONTACT RESISTANCE: ≤ 20mΩ  
 INSULATION RESISTANCE: ≥ 1000MΩ  
 WITHSTANDING VOLTAGE: 500V<sub>RMS</sub> 1mA, 60s

**2** MECHANICAL :

RETENTION FORCE: ≥ 4.5N PER PIN

**2** ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 125°C  
 HUMIDITY: < 93% AT 40°C  
 RESISTANCE TO SOLDERING HEAT: PBT, 245°C±5°C, 10s

3M ELECTRONICS MATERIALS SOLUTIONS DIVISION  
 INTERCONNECT SOLUTIONS  
<http://www.3mconnectors.com>  
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 FOR TECHNICAL, SALES OR ORDERING  
 INFORMATION CALL 800-225-5373

**us**  
 UL FILE NO: E68080

MM [ INCH ]		
TOLERANCE - UNLESS NOTED		
	X.	.XX
	.X	.XX
MM	±.5	±.20
[ INCH ]	±.02	±.008
[ ] = DIM. FOR REFERENCE ONLY		

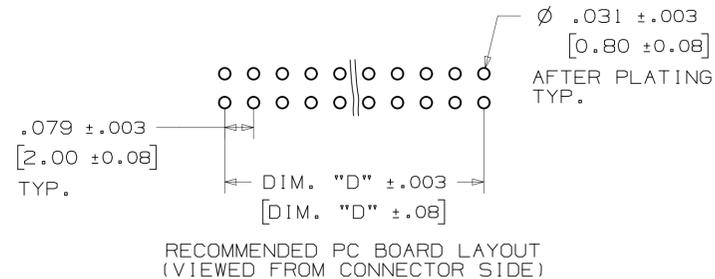
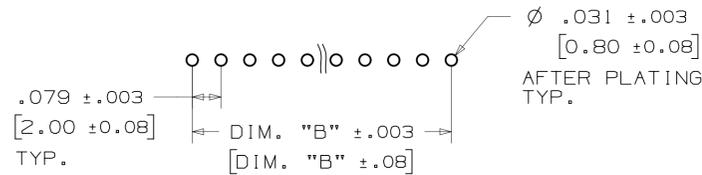
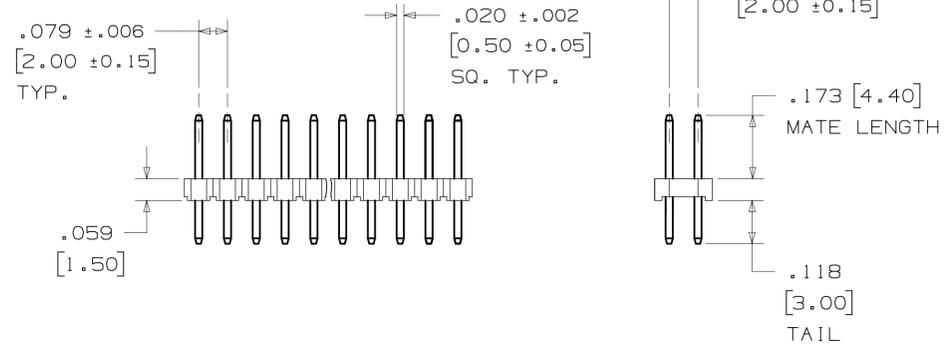
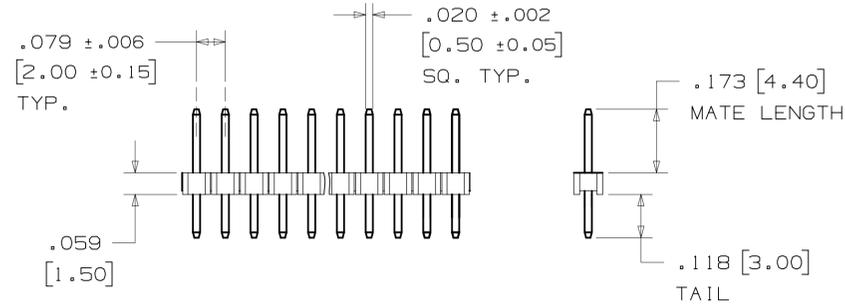
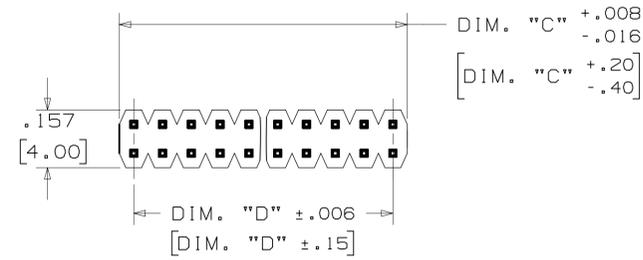
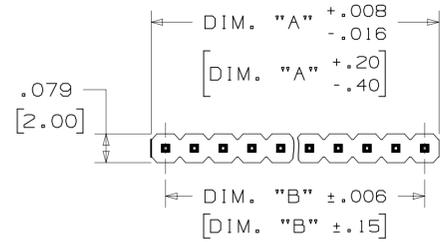
DIMENSIONS: INCH [ MM ]  
 [ MM ] FOR REF. ONLY

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
APPROVED	DATE	APPROVED	DATE	DATE		
CASTIGLIONE	FEB 23, 2015	T. SUNIGA	FEB 23, 2015	FEB 23, 2015		
DIVISION		DIVISION CODE		MFG		
		EMSD				
DO NOT SCALE DRAWING	SCALE 4/1	TOLERANCES EXCEPT AS NOTED				
THIRD ANGLE PROJECTION		INCHES		© 3M COPYRIGHT 2017 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.		
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS		PIN STRIP HEADER, 2MM X 2MM, STRAIGHT, SMT & RA, SOLDER TAIL		
MAX SURFACE ROUGHNESS		INCHES		CAGE NUMBER <b>D</b> 78-5100-2653-3 B		
<input checked="" type="checkbox"/> UNFINISHED SURFACES <input type="checkbox"/> MARKED ONLY		MILLIMETERS		MODEL 951XXX		

B	76546	NOV 08, 2017	JNC	SC
		REVISE SHT 4		
A	72044	MAR 06, 2017	JNC	TS
		REVISE ELECTRICAL NOTES		
		3-2-17 REMOVED 2 CONNECTORS		
		PRODUCTION RELEASE		

B REVISION  
 78-5100-2653-3 DRAWING NUMBER  
 B  
 Drr-set  
 A  
 Standard Time 11/27/2017 UTC

3M™ PIN STRIP HEADER, 951 SERIES  
 2MM AND 2MM X 2MM STRAIGHT, RIGHT ANGLE AND SURFACE MOUNT, SOLDER TAIL



ORDERING INFORMATION  
 STRAIGHT VERSION

951XXX-8622-AR

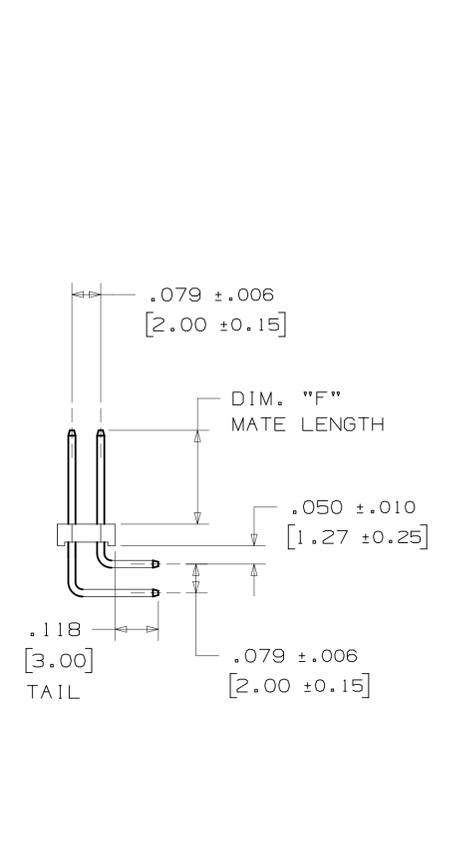
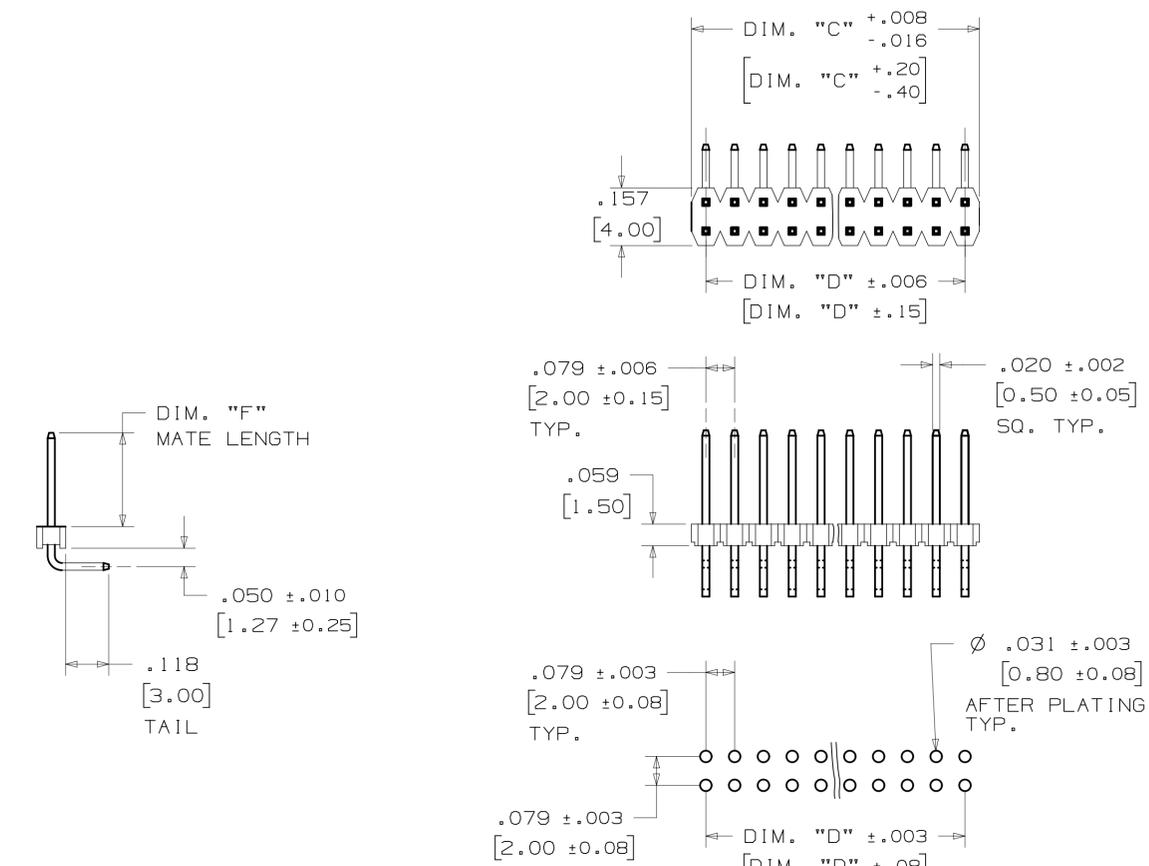
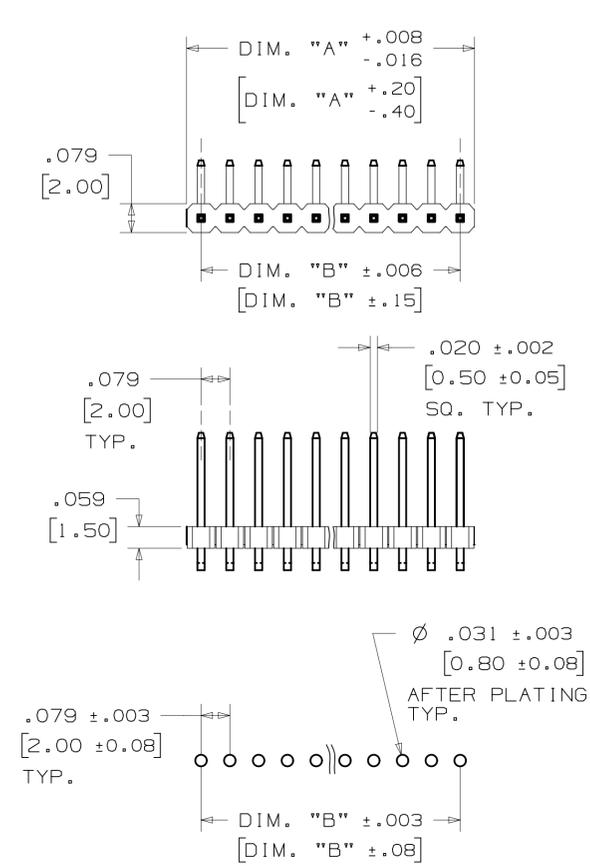
No. OF ROWS: 1 = 1 ROW  
 2 = 2 ROW  
 CONTACT QTY. 40 PINS = 1 ROW  
 80 PINS = 2 ROW

TABLE 1	
DIM. "A"	.079 [2.00] X N
DIM. "B"	.079 [2.00] X (N-1)
DIM. "C"	.079 [2.00] X (N/2)
DIM. "D"	.079 [2.00] X (N/2-1)
SEE NOTE 3	

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
ACROSS CODES		CHKD	CASTIGLIONE	FEB 23, 2015	MFG DATE	
DIVISION	DIVISION CODE	APPRV	T. SUNIGA	FEB 23, 2015		
DO NOT SCALE DRAWING	SCALE 4/1	TOLERANCES EXCEPT AS NOTED		© 3M COPYR[IGHT] 2017 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.		
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 2009	MAX. SURFACE ROUGHNESS		INCHES .00 ± .000 ± .0000 ± MILLIMETERS 0 ± .00 ± .000 ± .000 ±		
TITLE		CAGE NUMBER		REV.		
PIN STRIP HEADER, 2MM X 2MM, STRAIGHT, SMT & RA, SOLDER TAIL		D 78-5100-2653-3		B		
MODEL 951XXX		DET		SHT 2 OF 5		

78-5100-2653-3  
 DRAWING NUMBER  
 B  
 REVISION  
 11/27/2017 UTC  
 Drf-set

3M™ PIN STRIP HEADER, 951 SERIES  
 2MM AND 2MM X 2MM STRAIGHT, RIGHT ANGLE AND SURFACE MOUNT, SOLDER TAIL



RECOMMENDED PC BOARD LAYOUT  
 (VIEWED FROM CONNECTOR SIDE)

RECOMMENDED PC BOARD LAYOUT  
 (VIEWED FROM CONNECTOR SIDE)

ORDERING INFORMATION  
 RIGHT ANGLE VERSION  
 951XXX-7X22-AR

No. OF ROWS:  
 1 = 1 ROW  
 2 = 2 ROW

CONTACT QTY:  
 40 PINS = 1 ROW  
 80 PINS = 2 ROW

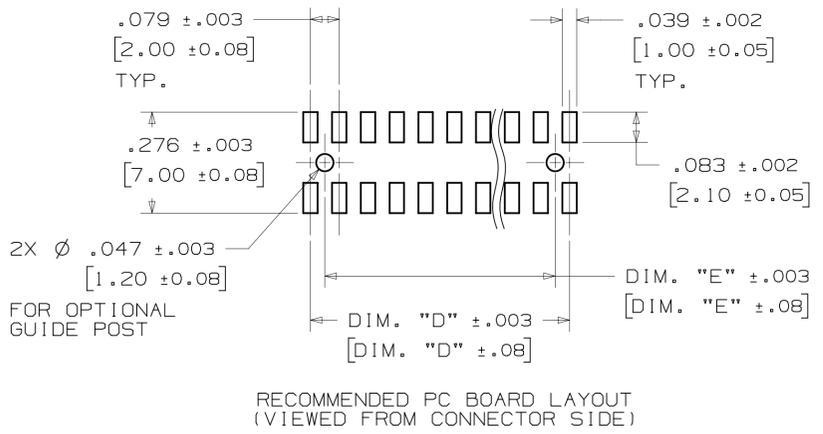
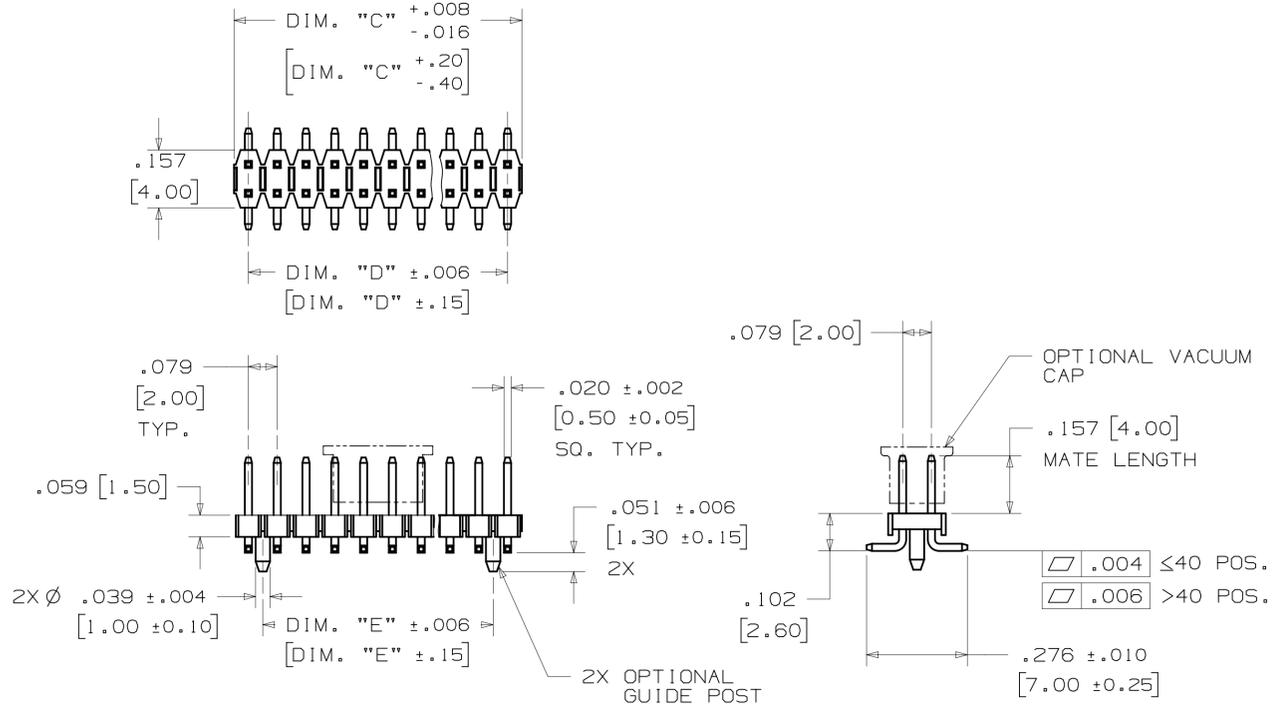
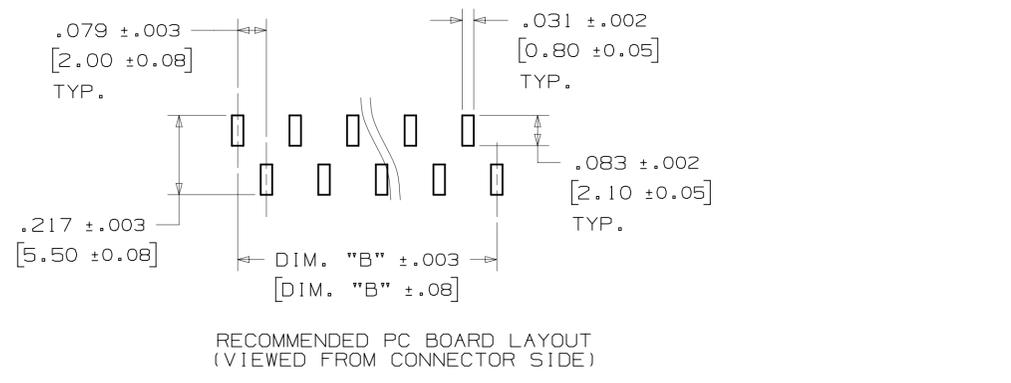
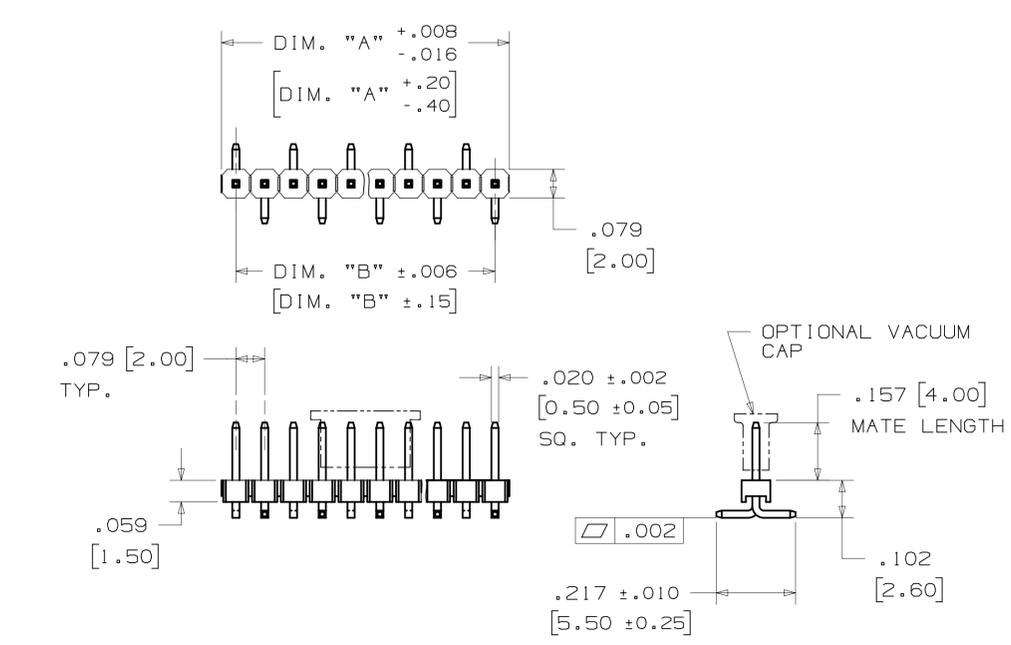
DIM. "F"  
 MATING PIN LENGTH:  
 6 = .173 [4.40]  
 7 = .295 [7.50]

DIM. "A"	.079 [2.00] X N
DIM. "B"	.079 [2.00] X (N-1)
DIM. "C"	.079 [2.00] X (N/2)
DIM. "D"	.079 [2.00] X (N/2-1)
SEE NOTE 3	

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
APPROVED	DATE	DATE	DATE	DATE	DATE	DATE
CASTIGLIONE	FEB 23, 2015	MFG				
		APPRV				
		T. SUNIGA				
				FEB 23, 2015		
DIVISION		DIVISION CODE		TITLE		
DO NOT SCALE DRAWING		EMSD		PIN STRIP HEADER, 2MM X 2MM, STRAIGHT, SMT & RA, SOLDER TAIL		
THIRD ANGLE PROJECTION		TOLERANCES EXCEPT AS NOTED		CAGE NUMBER		
INTERPRET PER ASME Y14.5 - 2009		INCHES		D 78-5100-2653-3		
MAX SURFACE ROUGHNESS		MILLIMETERS		REV.		
LIT SURFACES		.00 ±		B		
MARKED ONLY		.000 ±		MODEL		
		.000 ±		951XXX		
		.000 ±		DET		
		.000 ±		IS1S		
		.000 ±		YES		
		.000 ±		NO		
		.000 ±		SHT 3 OF 5		

78-5100-2653-3  
 DRAWING NUMBER  
 B  
 REVISION  
 11/27/2017UTC  
 Drf-set

3M™ PIN STRIP HEADER, 951 SERIES  
 2MM AND 2MM X 2MM STRAIGHT, RIGHT ANGLE AND SURFACE MOUNT, SOLDER TAIL



ORDERING INFORMATION  
 SURFACE MOUNT VERSION

951XXX-25X0-AR-XX

No. OF ROWS:  
 1 = 1 ROW  
 2 = 2 ROW

CONTACT QUANTITY:  
 40 PINS = 1 ROW  
 80 PINS = 2 ROW

PACKAGING:  
 TP = TUBE  
 PT = TUBE WITH PAD  
 PR = TAPE & REEL WITH PAD  
 NOTE: PAD OPTIONS  
 1 ROW = 40 POSITION  
 2 ROW = 80 POSITION

BOARD LOCATION FEATURES:  
 3 = 1 ROW / PIN 1 LEFT  
 2 = 2 ROW / NONE  
 5 = 2 ROW / WITH LOCATION POST  
 ( 8 - 14 CONTACTS)

DIM. "A"	.079 [2.00] X N
DIM. "B"	.079 [2.00] X (N-1)
DIM. "C"	.079 [2.00] X (N/2)
DIM. "D"	.079 [2.00] X (N/2-1)
DIM. "E"	.079 [2.00] X (N/2-2)
SEE NOTE 3	

1 ROW	CONTACT QTY.	40
2 ROW		80
TAPE WIDTH [MM]		104

REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
B	76546	NOV 08, 2017 REVISE SHT 4	JNC	SC
A	72044	MAR 06, 2017 REVISE ELECTRICAL NOTES 3-2-17 REMOVED 2 CONNECTORS PRODUCTION RELEASE	JNC	TS

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DO NOT SCALE DRAWING	SCALE 4/1	CASTIGLIONE		FEB 23, 2015		
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 2009	APPRV		T. SUNIGA		FEB 23, 2015
MAX SURFACE ROUGHNESS	INCHES	© 3M COPYR[IGHT] 2017 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
	MILLIMETERS	TITLE PIN STRIP HEADER, 2MM X 2MM, STRAIGHT, SMT & RA, SOLDER TAIL				
	MARKED ONLY	CAGE NUMBER	SIZE	DRAWING NO.	REV.	
		D		78-5100-2653-3	B	
		MODEL		951XXX	DET	IS1s YES XNO SHT 4 OF 5

