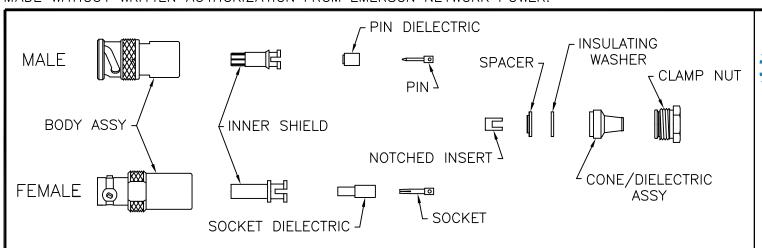
THE INFORMATION CONTAINED HEREON IS THE PROPERTY OF EMERSON NETWORK POWER, RECEIPT, POSSESSION OR TRANSMITTAL OF THIS DRAWING DOES NOT LICENSE OR IMPLY ANY RIGHT TO USE, SELL, PROTOTYPE OR MANUFACTURE FROM THIS INFORMATION. NO REPRODUCTIONS OR PUBLICATION OF THIS INFORMATION, IN WHOLE OR IN PART, SHALL BE MADE WITHOUT WRITTEN AUTHORIZATION FROM EMERSON NETWORK POWER.

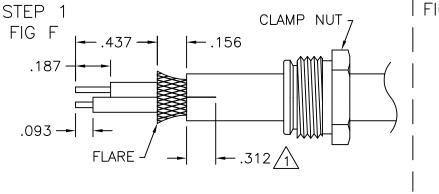


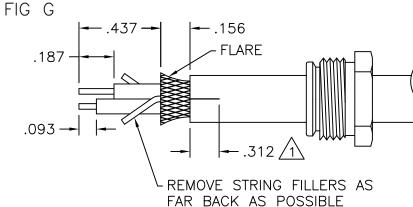
CINCh CONNECTIVITY SOLUTIONS a bel group

DWG NO.

Cinch Connectivity Solutions 299 Johnson Avenue SW, Suite 100 Waseca, MN 56093 USA T: +1 507.833.8822 F: +1 507.833.6287 cinch.com

MGF. CODE NO. 14949





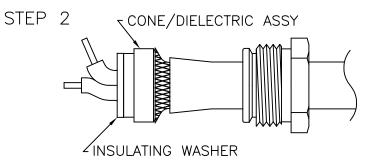
	-9	F	
	-A9	F	
	-24	G	
	-25	F	
	-27	G	
	-29	F	
	-30	F	
	-35	F	
	-45	F	
E	-47	G	
	-49	G	
	-55	G	

DASH

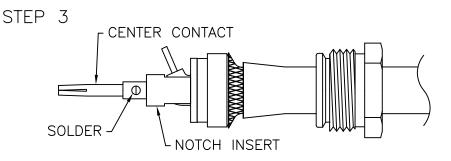
NO

FIG

- A. PLACE CLAMP NUT ONTO CABLE.
- B. STRIP AS SHOWN AND FLARE BRAID TO ALLOW FREE ENTER OF CONE (\(\begin{aligned}\text{ LATERAL SLITS, 180° APART MAY BE REQUIRED FOR INFLEXIBLE JACKET MATERIALS).
- C. LIGHTLY TIN CENTER CONDUCTOR.



- A. PUSH CONE/DIELECTRIC ASSY UNDER BRAID UNTIL BRAID IS FLUSH WITH EDGE OF CONE.
- B. INSTALL WASHER OR SPACER OVER CONDUCTORS AND SEAT AGAINST CONE/DIELECTRIC ASSY, REQD ON -9, -9A AND -24 ONLY.
- C. BEND LONGER BARED CONDUCTOR AT RIGHT ANGLE AND POSITION OTHER CONDUCTOR TO CENTER OF CABLE.



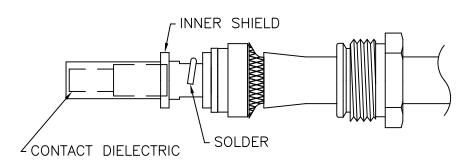
- A. PLACE NOTCHED INSERT OVER CONDUCTORS WITH CENTER CONDUCTOR THRU CENTER HOLE AND OTHER CONDUCTOR THRU SIDE SLOT UNTIL SEATED AGAINST INSULATING WASHER OR CONE/DIELECTRIC ASSY.
- B. INSTALL CENTER CONTACT OVER CENTER CONDUCTOR, SEAT AGAINST NOTCHED INSERT AND SOLDER IN PLACE.

REVISIONS					
REV	DESCRIPTION	DATE	APPROVED		
Н	ECO 53927	12/20/11	T. KOHLER		

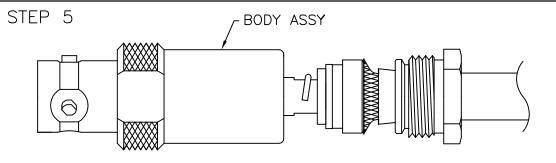
STEP 4

TAI-102

SH 1



- A. PLACE CONTACT DIELECTRIC OVER CONTACT UNTIL BOTTOMED.
- B. INSTALL INNER SHIELD OVER CONTACT DIELECTRIC & NOTCHED INSERT WITH CONDUCTOR THRU SIDE SLOT UNTIL BOTTOMED.
- C. WRAP CONDUCTOR BETWEEN SHIELD RIDGES AND SOLDER, BEING CAREFUL NOT TO ALLOW SOLDER OR CONDUCTOR TO EXTEND ABOVE SHIELD RIDGES.



- A. BRING CLAMP NUT UP ONTO TAPERED PORTION OF CABLE.
- B. ASSEMBLE BODY ASSY OVER ENTIRE ASSY AND ENGAGE WITH CLAMP NUT.
- C. WRENCH TIGHTEN TO 25-35 IN LBS TORQUE.

