



Single and Dual Row Solder Pin Tails Collet Socket – Series 518

FEATURES

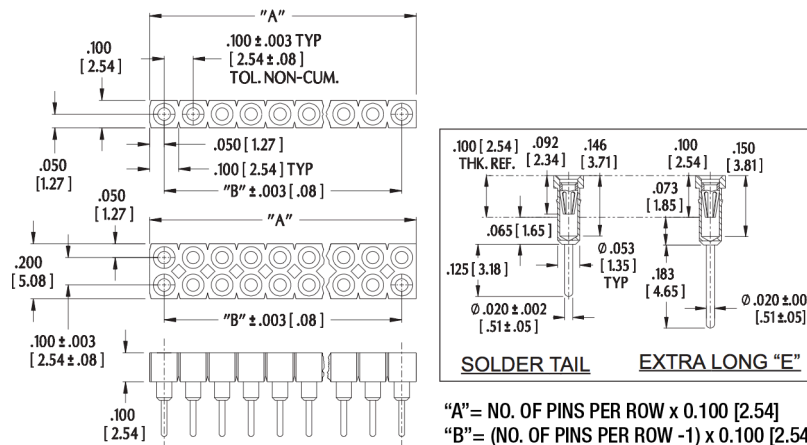
- Collet Sockets available in Single or Dual Rows
- Cuttable to the number of pins desired to fit the application
- Side-to-side and end-to-end stackable

GENERAL SPECIFICATIONS

- **BODY MATERIAL:** Black UL 94V-0 Glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 10 μ [0.25 μ] min. Au per MIL-G-45204 –OR– 200 μ [5.08 μ] min. 93/7 Sn/Pb per ASTM B545 or 200 μ [5.08 μ] min. Sn per ASTM B545 Type 1 over 100 μ [2.54 μ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 200 μ [5.08 μ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200 μ [5.08 μ] min. Sn per ASTM B545 Type 1 or 10 μ [0.25 μ] Au per MIL-G-45204 over 50 μ [1.27 μ] min. [1.27 μ] Ni per SAE AMS-QQ-N-290 Heavy 30 μ [0.76 μ]
- **CONTACT CURRENT RATING:** 3 amps
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **OPERATING TEMPERATURE:** -67°F to 221°F [-55°C to 105°C] for Sn plating; -67°F to 257°F [-55°C to 125°C] for Au plating
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia.
- **LEAD LENGTHS:** from 0.100 [2.54] min.

MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.030 \pm 0.002 [0.76 \pm 0.05] dia.



"A" = NO. OF PINS PER ROW x 0.100 [2.54]
 "B" = (NO. OF PINS PER ROW - 1) x 0.100 [2.54]

ORDERING INFORMATION

XX X 518-1 XX XX

Additional Options

- H = Heavy Au on Collet Shell
- T = Sn Collet, Sn Shell
- TL = Sn/Pb Collet & Shell
- E = Extra Long Tail (0.183")

Plating

- 0 = Au Collet, RoHS Shell
- OTL = Au Collet, Sn/Pb Shell
- 1 = Au Collet & Shell

Solder Pin Tail

Series

- No. of Rows
0 = Single
1 = Dual

- No. of Pins per Socket
1 Row – 1 to 40 Pins
2 Rows – 2 to 66 Pins

ALL DIMENSIONS: INCHES [MILLIMETERS]
 ALL TOLERANCES: ± 0.005 [0.13] UNLESS OTHERWISE SPECIFIED
 FOR SOCKET STRIPS WITH WIRE WRAP PINS, SEE [DATA SHEETS 12021](#)
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

CUSTOMIZATION: ARIES SPECIALIZES IN CUSTOM DESIGN AND PRODUCTION. SPECIAL MATERIALS, PLATINGS, SIZES, AND CONFIGURATIONS CAN BE FURNISHED, DEPENDING ON QUANTITY.

ARIES RESERVES THE RIGHT TO CHANGE PRODUCT GENERAL SPECIFICATIONS WITHOUT NOTICE

PRINTOUTS OF THIS DOCUMENT MAY BE OUT-OF-DATE AND SHOULD BE CONSIDERED UNCONTROLLED



ARIES
ELECTRONICS, INC.

2609 Bartram Road • Bristol, PA 19007-6810 USA
 TEL 215-781-9956 • FAX 215-781-9845
WWW.ARIESELEC.COM • INFO@ARIESELEC.COM



12020
 Rev. 7.5
 1 of 1